

5/35

DART AEROSPACE LTD	Work Order:	23981
Description: Cushion	Part Number:	D3305-1
04.10.2007 B 04.10.2009		
Dwg: D3305 Rev. A	Qty:	10
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.08.08	10
2	PG	Issue P/O: 2008448 Manufacture as per Dwg D3305 Possible Supplier: Aerotex Interiors Material release note is required	A	05/08/09	10
3	RG	Receive and Inspect for transit damage Enure material release note is attached	CL	05/09/06	10
4	QC6	Inspect dimensions as per Dwg D3305	2	05.12.13	10
5	QC5	Inspect work to Step 4 N/A			
6	ST	Identify and Stock 438	CL	05/12/13	10
7	AC	Cost / part	Sas	05-12-14	10
8	DC	Close W/O Inspect Level 21	CL	05/12/14	10

Rev	Date	Change	Revised By	Approved
A	04.09.07	New issue	KJ/JLM	

RELEASED
20/04.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 05/12/14

NOTE: Date & initial all entries

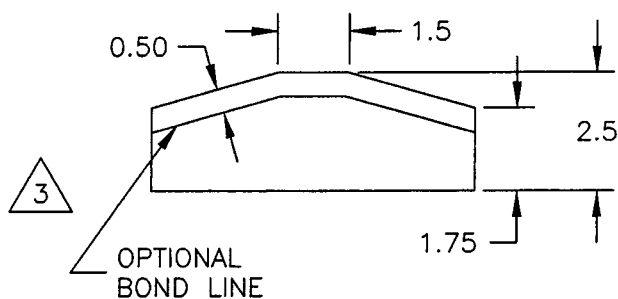
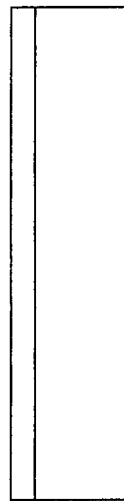
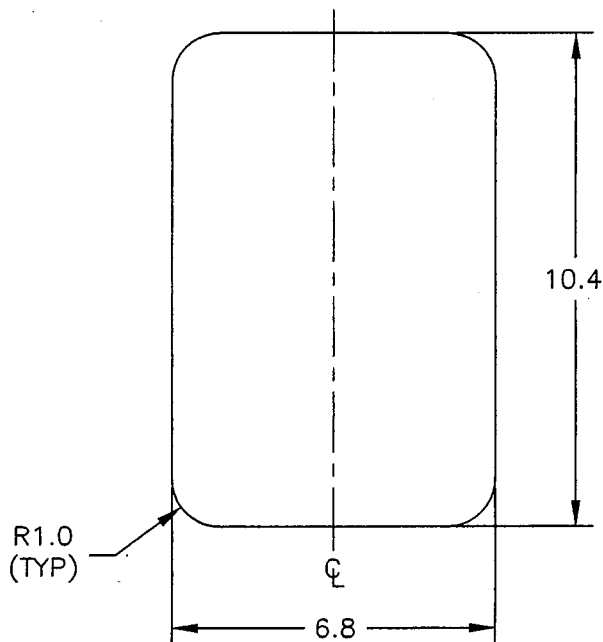
QA: N/C Closed: _____ Date: _____



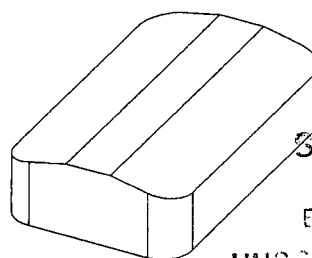
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3305	REV. B SHEET 1 OF 1
DATE 04.10.14		TITLE CUSHION	SCALE NTS
A	04.08.18	NEW ISSUE	
B	04.10.14	ADD BONDING SPEC.	

RELEASED

04.10.15 H



D3305-1



SHOP COPY
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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 23981

D3305-1 NOTES:

- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT) TO MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2
- 3) CUSHION MAY BE ASSEMBLED BY BONDING A 0.5" PIECE OF FOAM TO A 2.0" PIECE OF FOAM AS SHOWN ABOVE USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) I.A.W. MANUFACTURER'S INSTRUCTIONS
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 08, 2005
10:50 am

Work Order No : 0023981
Project Name : D3305-1
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D3305-1
Description : Cushion
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 08-08-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

AEROTEX INTERIORS INC.

#5, 2280 – 39 Ave NE
Calgary, AB Canada T2E 6P7
Phone: (403) 295-8770 Fax: (403) 313-0793
www.aerotexinteriors.com

Certification of Conformance

Regarding Purchase Order: 2008440

Dated: 08/09/2005

Our Work Order: 4155

Dated: 09/22/2005

THIS IS TO CERTIFY:

THAT THE FOLLOWING MATERIAL HAS BEEN USED IN THE INVOICE STATED ABOVE:

- RICE, THREAD NYLON, MIL-VT-295, TYPE II CLASS A
- THE AMBER CORPORATION, MATERIAL, MIL-C-7219 TYPE 3, CLASS 1
- SKANDIA, 1" LOOP FASTENER
- SKANDIA, 1" HOOK FASTENER
- SKANDIA, FOAM, HR POLYURETHAN FOAM 150

HAS BEEN FABRICATED TO ESTABLISHED
SPECIFICATION TO CONFIRM WITH:

_____ F.A.R. 25.853
_____ X F.A.R. 25.853 (A)
_____ F.A.R. 25.853 (B)
_____ F.A.R. 25.853 (C)

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DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKEBURY, ON K6A 1K7

CANADA

AUTHORIZED REPRESENTATIVE

"Specializing in Aircraft Interiors"

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